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(71) Applicant: AMGEN INC. [US/US]; 1900 Oak Terrace Lane, Thousand Oaks, CA 91320 (US).

(72) Inventors: SOUZA, Lawrence, M.; 1302 Witherspoon Drive, Thousand Oaks, CA 91360 (US). RUDMAN, Christopher, G.; 833 Corbett Avenue, San Francisco, CA 94131 (US). (74) Agents: SIMONTON, Pamela, A. et al.; Amgen Inc., 1900 Oak Terrace Lane, Thousand Oaks, CA 91320 (US).

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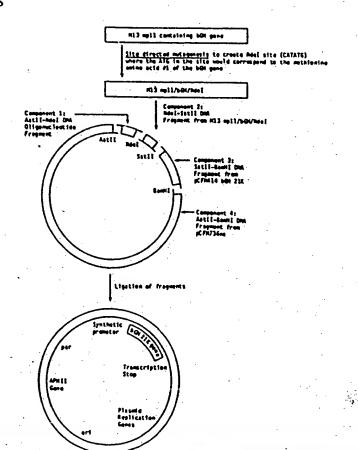
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(54) Title: BOVINE GROWTH HORMONE ANALOGS

(57) Abstract

An analog of growth hormone, specifically the analog having a methionine residue at its N terminus and including residues identical to the residues at positions 1 through 32 and 40 through 191 in the amino acid sequence of bovine growth hormone (i.e., rbGH_{1-32,40-191}), retains the diabetogenic, insulin-sparing and lipolytic properties of bovine growth hormone while being capable of improving growth in mammals and in salmon while also being capable of a marginal increase in milk production in mammals.



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BOVINE GROWTH HORMONE ANALOGS

This is a Continuation-in-part Application of Serial No. 024,838 filed March 12, 1987.

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Background

analogs of bovine growth hormone. In particular, the present invention relates to a class of recombinantly-produced analogs of bovine growth hormone, wherein one or more residues at positions 33 through 39 in the amino acid sequence of naturally occurring bovine growth hormone are deleted. The invention further relates to compositions containing such analogs and to the use of such compounds and compositions.

The pituitary gland of normal mammals produces and secretes into the bloodstream a substance called growth hormone ("GH"). The amino acid sequences of 20 human ("hGH"), bovine ("bGH"), and porcine ("pGH") growth hormones are similar. See Dayhoff, Atlas of Protein Sequence and Structure, Volume 5, Supplement 6, National Biomedical Research Foundation, Washington, 120-121 (1976); and Seeburg et al., DNA, 2, 37-45 25 (1983). The amino acid and nucleotide sequences of salmon growth hormone ("sGH") is also known, Sekine et al., Proc. Nat'l. Acad. Sci. (USA), 82, 4306-4310 (1985). Based upon an alignment of the sequences of 30 bGH, hGH, pGH, and sGH which provides the highest degree of homology among these growth hormones, certain highly conserved regions may be identified. See e.g., Dayhoff, supra, and Sekine et al., supra.

At least <u>in vivo</u>, growth hormone promotes construction of protein from amino acids, an initial fall in plasma glucose upon administration, a gradual rise in plasma glucose after the initial fall, and a breakdown of fats into fatty acids. These actions associated with growth hormone are respectively referred to as growth promotion (ie., weight gain), insulinsparing, diabetogenic and lipolytic effects. An antilipolytic effect has also been reported, but this appears to be a facet of the insulin-like activity of the hormone. Goodman, Metabolism, 19, 849-855 (1970).

In addition, growth hormones are similar in structure to lactogenic hormones and are capable of inducing similar effects. For example, human growth hormone differs from the human placental lactogen at about 15% of its residues. Wallis et al., in Growth Hormone and Related Peptides, Pecile et al., eds.,

- Excerpta Medica, Amsterdam, 1-13 (1976). Human growth hormone differs from human prolactin at about 25% of its residues. Wallis et al., supra. Subcutaneous injection of bGH or recombinant bGH ("rbGH") increases milk yield in cows, goats and sheep. Eppaird et al., J.Dairy Sci.
- 20 <u>68</u>, 1109-1115 (1985); Bauman et al., <u>J. Dairy Sci.</u>, <u>68</u>, 1352-1362 (1985); Hart, <u>Proc. Nutr. Soc.</u>, <u>42</u>, 181-194 (1983); and <u>see Hart et al.</u>, <u>Biochem. J.</u>, <u>218</u>, 573-581 (1984).

pituitaries involves lysing pituitary cells associated with production of the hormone. However, the lysing of cells releases proteolytic enzymes (proteases) which may cleave at least some of a naturally occurring pituitary growth hormone into fragments. Furthermore, once secreted into the bloodstream, naturally-occurring pituitary growth hormone is exposed to proteases which may cleave the naturally occurring pituitary growth hormone into different fragments. A major area of investigation for growth hormone fragment research is directed at a determination of whether naturally occurring growth hormone or its fragments or

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both give rise to the actions associated with growth hormones which have been extracted or which are circulating in the bloodstream. In this regard, it may be noted analogs of human growth hormone rendered resistant to digestion by the protease trypsin by chemically modifying lysine or arginine residues possess significant, albeit attenuated, growth-promoting, diabetogenic and insulin-like activities. Cameron et al., Biochim. Biophys. Acta, 254-260 (1985). Nevertheless, discrete portions ("domains") of the naturally occurring growth hormone molecule are believed to be responsible for one or another of the effects of the growth hormone. extent that responsibility for the actions of naturally occurring growth normone may be localized in this way, fragments and analogs may be produced in which the protein-synthetic, insulin-sparing, diabetogenic and lipolytic effects are selectively altered.

As used hereinafter, the positions of amino acid residues present in fragments or analogs of bovine growth hormone are identified in a subscript wherein numbers indicate the presence of the residues found at the same positions in the corresponding naturally occurring bovine growth hormone and wherein deletions are indicated by a comma. For example, naturally occurring bovine growth hormone is represented by bGH1-191.

A 20,000-dalton variant ("20K") of hGH (22,000-dalton) which may be isolated from pituitaries and which corresponds to hGH₁-31,47-191, promotes growth in hypophysectomized rats, is not hyperglycemic or hyperinsulinemic in dogs, is neither insulin-sparing nor lipolytic in vivo or in vitro, and is less reactive in radioimmunoassays for hGH than is hGH itself. Lewis et al., J. Biol. Chem., 253, 2679-2687 (1978); Frigeri et al., Biochem. Biophys. Res. Commun., 91, 778-782 (1979); Lewis et al., Biochem. Biophys. Res. Commun., 92,

511-516 (1980); and Lewis et al., Endocr. Res. Commun., 8, 155-164 (1981). This 20K variant of hGH is a product of post-transcriptional modification. Lewis et al., Biochem. Biophys. Res. Commun., supra. It may be the case that the 20K variant may be a more important growth promoter than would be predicted from its in vitro bioactivity due to its tendency to dimerize and thus escape renal degradation. Baumann et al., Endocrinology, 117, 1309-1313 (1985).

10 Fragments of hGH which include residues deleted from 20K hGH have been prepared. Although none of these fragments are reported to promote growth, some exhibit properties of potential relevance to the diabetogenic and lipolytic properties of growth hormone.

A synthetic fragment corresponding to residues 31-44 of hGH is lipolytic in vivo in starved animals and in vitro [Yudaev, et al., Biokhimiya, 41, 843-846 (1976)] but stimulates glucose uptake (i.e. was insulin-20 sparing) only after in vitro preincubation in the absence of GH, a non-physiological state. al., Biochem. Biophys. Res. Commun., 110, 866-872 (1983). Some peptides analogs of hGH are diabetogenic but an analog of hGH_{52-77} is not. Lostroh, et al., Diabetes, 27, 597-598 (1978). A peptide consisting of 25· hGH₂₀₋₄₁ is devoid of activity. Reagan, <u>Diabetes</u>, <u>27</u>, 883-888 (1978). A peptide consisting of hGH_{1-36} is devoid of effect on blood glucose or on growth. Chillemi, et al., in Growth Hormone and Related Peptides, Pecile, et al., eds., Excerpta Medica, 30 Amsterdam, 50-63, (1976).

However, a peptid corresponding to hGH₃₂₋₄₆ causes a decrease in serum free fatty acids, and is insulin-sparing when coadministered with insulin in vitro [Frigeri et al., in Proceedings, 64th Annual Meeting of the Endocrine Society, San Francisco, 101

(Abstract 88) (1982)] and in vivo [Rudman, U.S. Patent No. 4,558,033, and Stevenson et al., <u>Diabetes</u>, <u>33</u>, 149A (Abstract No. 572) (1984)]. Fragments and analogs (involving substitution of heterologous amino acids or stereoisomers) of hGH_{32-46} are also insulin-sparing when coadministered with insulin in vivo. Jones et al., copending and coassigned U.S. Patent Application Serial No. 501,024.

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SUMMARY OF THE INVENTION

The present invention relates to a class of recombinantly derived bovine growth hormone analogs which retains the biological activity and properties of naturally occurring bovine growth hormone while increasing the growth rate, feed efficiency, lypolysis and/or milk yields.

In particular, the present invention relates to a recombinant bovine growth hormone analog represented by the amino acid sequence:

$$Z-bGH_{1-32}-(X)_n-bGH_{40-191}$$
 (I)

wherein n is 0 or 1

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Z is hydrogen or methionine; and

X is a peptide of an amino acid residue comprising

-GLU-ARG-THR-TYR-ILE-PRO-GLU-

30 wherein one or more of the amino acids are deleted; and allelic versions thereof.

The present invention further relates to processes of construction of various replicable cloning vehicles harboring the DNA sequences as well as expression vehicles harboring DNA sequences useful to direct the production of the bGH analogs of the present

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invention.

invention in transformed bacterial or transfected cell lines. In addition, the present invention provides for a gene encoding the bGH analogs of the present invention of bGH having the above-descripted amino acid sequence. The present invention also encompasses the various relicable cloning vehicles, expression vehicles, and transformed bacterial or cell cultures, all harboring the altered genetic information necessary to effect the production of the bGH analogs of the present

The bGH analogs of the present invention are produced in substantially pure form and therefore exist essentially free of other proteins of bovine origin. The bGH analogs may be formulated with other conventional carriers and adjuvants, including other proteins,

tional carriers and adjuvants, including other proteins, for example, serum albumin, to yield acceptable compositions so as to facilitate efficacious delivery to a host animal.

The present invention also provides a method for promoting growth in an animal comprising administering to an animal an effective dose of a bovine growth hormone analog of the present invention or composition containing such bovine growth hormone analog.

In addition, the present invention provides a method for promoting milk production in a animal comprising administering to the animal an effective dose of a bovine growth hormone analog of the present invention.

Brief Description of the Drawings

Fig. 1 is a graphic depiction of weight gain

in Coho salmon achieved upon administration with a 21K bGH analog according to the present invention;

Fig. 2 is a graphic depiction of increase in length of Coho salmon achieved upon administration with 21K bGH analog of the present invention;

Fig. 3 is a graphic depiction of the performance of a 21K bGH of the present invention in a radio-immunoassay for bGH;

- Fig. 4 is a diagram of the construction of pCFM414bGH21K, illustrating the components utilized in plasmid construction, and
- Fig. 5 is a diagram of the construction of pCFM756nsbGH2lK. This drawing illustrates the components utilized in plasmid construction.

Detailed Description

- As discussed above, physiological activities of growth hormone may be attributed to the different domains of the intact polypeptide. The activities may also be due to a particular folding or modification of the intact polypeptide, to the release of mediating factors, or to "contamination" by other pituitary peptides, e.g. a and s -lipotropin which themselves can be responsible for lipolytic activity [Kuhn et al., J. Clin. Endocrinol. Metab., 56, 1338-1340 (1983)]. Frigeri et al., Hormone Res., 17, 197-201 (1983).
- One way to separate the effects of contaminants from the effects of purified hormones is to examine the activities of a growth hormone which is produced in isolation from other pituitary components, e.g. recombinant bGH ("rbGH"). The gene for bGH has been sequenced and has been expressed in prokaryotic and eukaryotic cells in a variety of forms. Keshet et al., Nucleic Acids Res., 9, 19-30 (1981); Woychik et al., Nucleic Acids Res., 10, 7197-7210 (1982); Seeburg et al., DNA, 2, 37-45 (1983); Kopchick et al., DNA, 4, 23-31 (1985); and George et al., DNA, 4, 273-281 (1985). Recombinant bGH is immunologically identical to nbGH in

a radioimmunoassay, has about the same growth-promoting

activity in the dwarf mouse bioassay, and possesses somewhat less diabetogenic activity in insulin tolerance tests on sheep. Hart et al., <u>Biochem. J.</u>, <u>224</u>, 93-100 (1984).

The present invention provides purified and 5 isolated polypeptide products having one or more of the biological properties (e.g., immunological properties and in vitro biological activity) and physical properties (e.g., molecular weight) of naturally-occurring bGH including allelic variants thereof. These polypep-10 tides are also characterized by being the product of chemical synthetic procedures or of procaryotic or eucaryotic host expression (e.g., by bacterial, yeast, higher plant, insect and mammalian cells in culture) of exogenous DNA sequences obtained by genomic or cDNA 15 cloning or by gene synthesis. The products of typical yeast (e.g., Saccaromyces cerevisiae) or procaryote [e.g., Escherichia coli (E. coli)] host cells are free of association with any mammalian proteins. 20 products of microbial expression in vertebrate (e.g., non-human mammalian and avian) cells are free of association with any human proteins. Depending upon the host employed, polypeptides of the invention may be glycosylated with mammalian or other eucaryotic carbohydrates or may be non-glycosylated. Polypeptides of 25 the invention may also include an initial methionine amino acid residue (at position -1).

As used herein the term "peptide of an amino acid residue" refers to an amino acid residue GLU-ARG-THR-TYR-ILE-PRO-GLU wherein one or more amino acids have been deleted. For the purposes of the present invention, the deletion of the amino acids in the peptides thus described may be sequential or random.

As employed herein, the term "manufactured" as applied to a DNA sequence or gene shall designate a product either totally chemically synthesized by assembly of nucleotide bases or derived from the

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biclogical replication of a product thus chemically synthesized. As such, the term is exclusive of products "synthesized" by cDNA methods of genomic cloning methodologies which involve starting materials which are initially of biological origin.

As used herein, the term "allelic versions" refers to modifications of one or more amino acids in the sequence of the bGH analogs of the present invention without altering the biological activity of the analog. Such allelic versions are readily ascertained by one of ordinary skill in the art.

The recombinant bGH_{1-191} (that is intact rbGH) proved to be growth promoting in both hypophysectomised rats and in dwarf mice Wallis, et al., <u>J. Endocrinol.</u>

15 $\underline{56}$, 235-243 (1973). The recombinant bGH $_{1}$ -32,40-191 analog was found to be growth promoting in both rodent species. The recombinant bGH $_{1}$ -191 was at least as effective as naturally occurring bGH $_{1}$ -191 when overall weight gain was maintained.

A preferred bGH analog of the present invention comprises a bGH analog of formula (I) wherein n is 0 ("bGH₁-32, 40-191"). Additional preferred bGH analogs are represented in TABLE 1:

25			TABLE 1	
	Analog	<u>n</u>	<u>x</u>	* .
30	bGH _{1-35,39-191}	1	-GLU-ARG-THR-GLU-	
	bGH ₁₋₃₇ ,39-191	1	-GLU-ARG-THR-TYR-IL	E-GLU-
	bGH ₁ -32,35-38,40-1	91 1	-THR-TYR-ILE-PRO-	
35	bGH _{1-33,35-191}	1	-GLU-THR-TYR-ILE-PR	O-GLU-

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The protocol employed to prepare the manufactured gene encoding a recombinant bGH_{1-191} is generally described in the disclosure of Alton, et al., PCT Publication No. WO83/04053, which is incorporated by reference herein. The genes were designed for initial assembly of component oligonucleotides into multiple duplexes which, in turn, were assembled into 2 discrete sections. These sections were designed for ready amplification and, upon removal from the amplification system, could be assembled sequentially or through a multiple fragment ligation in a suitable express vector.

The compositions and methods of the present invention utilize an effective amount or dose of the bovine growth hormone analogs of the present invention. As used herein the term "effective amount or dose" of the bovine growth hormone analog refers to an amount of bovine growth hormone to be administered to an animal in order to produce an increase in growth or related properties, i.e., feed efficiency, leaner carcus composition, increased milk production and the like. Such effective amounts or doses are readily ascertained by one of ordinary skill in the art.

The following examples serve to further illustrate the embodiments of the present invention.

Example 1

This example describes the preparation of a manufactured gene encoding 22K rbGH including E. coli preference condons.

A gene encoding 22K rbGH was constructed from two synthetic DNA duplexes. These duplexes, a 344 bp XbaI - HindIII fragment (Fragment A) and a 254 bp HindIII - SalI fragment (Fragment B) were obtained by enzymatic assembly of 26 and 20 synthetic oligodeoxy-ribonucleotides respectively and then sequentially cloned into a pBR 322 derived plasmid. Fragment A includes oligonucleotides 19 through 44 represented in Table 2 and Fragment B includes oligonucleotides 1B through 22 represented in Table 2. Table 2 also represents the entire nucleotide sequence of the manufactured gene.

The XbaI to HindIII fragment formed by Section A is ligated into an Ml3mpll phage vector opened with XbaI and HindIII. The vector is then reopened by diges-15 tion with HindIII and SalI followed by ligation with the HindIII to SalI fragment formed by Section B. At this stage, Sections A and B have been joined in proper orientation. The vector containing Sections A and B is digested with XbaI and SalI. The fragment resulting 20 from this digestion is ligated into a pBR 322 derived The product of this reaction is an expression plasmid. plasmid containing a continuous DNA sequence, as shown in Table 3, encoding the entire recombinant bGH_{1-191} polypeptide with an amino terminal methionine codon 25 (ATG) for E. coli translation initiation.

Vhal and					
Xbal end				40	•
	GAATGGCTTTT			CTGTTCGCT	A ACGCGGTACT
Ľ	CT TACCGAAAAC	GTCGTTACAG	AGACAGGCCA	GACAAGCGA	TGCGCCATGA
					THEORY
			<u>80</u>	90	
i	CCCACCACT	G CATCTGCACC	AGTTAGCCGC	GGACACTTT	
	- CGCACGAGT	C GTAGACGTGG	TCAATCGGCG	CCTGTGAAA	TTTCTTAAAC
		1			
	AACGTACCTA		130		150
	TTGCATGGAT				
		GTAGGGTCTT	CCAGTTGCGA	TGAGATAGGT	CTTGTGAGT
~	A 160				
	GTTGCTTTCT	GCTTTTCTGA	180	<u> </u>	. 500
•	CAACGAAAGA			GCACCAACCG	
		- OCHARAGACT	CTGATAAGGC	CGTGGTTGGC	CATTITT
	210	60 220	1		
	GGCACAGCAC	AAATCCGATC	TGGAGCTCCT	<u> </u>	250
	CCGTGTCGTC	TTTAGGCTAG	ACCTCGAGGA	GCGTATCTCT	CTGTTACTGA
		3	NOOTOGAGGA	CGCATAGAGA	GACAATGACT
	260	63 270	***		
	TCCACTCTTG	GCTGGGTCCG	CTGCAGTTCC	TGTCTCGTGT	<u></u>
	AGGTCAGAAC	CGACCCAGGC	GACGTCAAGG	ACAGAGCACA	ATTCACTAAC
				nondadenex	TAAGTGATTG
	310	320	@ 300	1 1500	_
	TCCCTGGTTT	TTGGTACTTC	TGACCGCGTT	TACGAGAAGC	TTAAAGACCT
	AGGGACCAAA	AACCATGAAG	ACTGGCGCAA	ATGCTCTTCG	AATTTC TGGA
)	1
	GGAAGAAGG	370	380		400
	COTTO TTOO	ATCCTGGCTC	TGATGCGTGA	ACTGGAAGAC	GGTACCCCAC
		TAGGACCGAG	ACTACGCACT	TGACCTTCTG	CCATGGGGTG
	63 410	1		<u> </u>	
		GATCCTGAAA	430		450
	CGCGTCCACT			ACAAATTCGA	TACTAACATG
٠.	- O	CIAGGAGIII	GTTTGAATAC	TGTTTAAGCT	ATGATTGTAC
-	@ 4m		ού»	(2)	
	CGTTCTGACG	ACGCTCTGCT	480	<u> </u>	500
	GCAAGACTGC	TGGGAGAGGA	GAAAAACTAC	GGTTTACTGT	CCTGCTTCCG
		TGCGAGACGA	CITIFICATE	CCAAATGACA	GGACGAAGGC
	510	~ 520		- -	
	CAAAGATCTG	CATAAGACTG	500 A A A C C T A C C T	540	<u> </u>
	GTTTCTAGAC		AAACC TACCT	GCGTGTAATG	AAATGTCGTC
		<u> </u>	TTTGGATGGA	CGCACATTAC	TTTACAGCAG
	560	6 570	·		•
	GITTTGGTGA		GCATTCTAAG		
	CAAAACCACT	_ :		GATCCTAATA	Gl
		2	STANGATIC I	CTAGGATTAT	CAGCT
				-	Sall end

TABLE 3

١															
	TAG	ı AGA	net ATG	ala GC	l a pho I TŢ	e pro	o ala A GCA	a me	t se	r le: P CT(u se: G TC	r gly	lo / leu		ala
	asn AAC	ala GCC	a va J GT.	اما	1 3 5 6	g ala r GCT		2()			i.			
	thr	phe	3) 2 1 v	o s alı	Dhe	. al.						•	40		
	tyr	ser	ile	e alm	acr	the	~1-	50	· IAC	ATC	. CCA	A GAA	GGT	CAA	CGC
			60)		thr ACT	00		GCI	110	. TGC	TTT	TCT	GAG	ACT
	ATT	pro	ala GCA	pro CCA	thr ACC	gly	lys AAA	asn AAC	glu GAG	ala GCA	gln CAG	gln CAG	70 lys AAA	ser TCC	asp GAT
	leu CTG	glu GAG	leu CTC	leu CTG	arg CGT	ile ATC	ser TCT	80 leu CTG		leu CTG	ile ATC	gln CAG	ser TCT	trp TGG	leu CTG
	gly GGT	pro CCG	90 leu CTG	aln	pne	leu CTG	ser TCT	arg CGT	val GTA	phe TTC	thr ACT	asn AAC	100 ser TCC	leu CTG	val GTT
	phe TTT	gly GGT	thr ACT	ser TCT	asp GAC	arg CGC	val GTT	110 tyr TAC	glu GAG	lys AAG	leu CTT	lys AAA	asp GAC	leu CTG	glu GAA
	glu (alv	120 ile	i Teu	ala	lou							130		. '
	arg a	ala GCA		gln CAG	ile ATC	leu CTG	lys AAA	140 gln CAA	thr ACT	tyr TAT	asp GAC	lys AAA	phe TTC	asp GAT	th <i>r</i> ACT
	asn n AAC <i>H</i>	net ATG	150 arg CGT	ser TCT	asp GAC	asp GAC	ala GCT	leu CTG	leu CTG	lys AAA	asn AAC		160 gly GGT	leu TTA (leu CTG
	ser o	CVS	phe	ara	lve	3.55	1	170							
	val m GTA A	et	180 lvs	CVS	aro	aro	nho	-1	_ •		:		190	191	
	GGATC	CTA	ATAG												· AA

Example 2

Construction of bGH₁₋₃₂, 40-191:

A bGH₁₋₃₂, 40-191 analog was constructed by ligating the large fragment (SST II to Bam HI) of pCFM414bGH to the small fragment (Hinc II to Bam HI) from pbGH Syn 2-2 and the phosphorylated synthetic linker,

5'GGACACTTTCAAAGAATTTGGTC3'
3'CGCCTGTGAAAGTTTCTTAAACCAG5'

in a three-way ligation, to yield the plasmid pCFM414bGH (Figure 1).

To construct the pCFM756nsbGH2lK plasmid a four-way ligation was required (Figure 2). Component 1 was a ds DNA oligonucleotide with an AatII restriction site at one end and an NdeI site at the other as follows:

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- 5' CAGATCCATAAATTATCTCTGGCGGTGTTGACATAAATAC-
- 3' TGCAGTCTAGGTATTTAATAGAGACCGCCACAACTGTATTTATG-
- -CACTGGCGGTGATAATGAGCACATCGATTTGATTCTAGAAGGAGGAATAACA 5'
 -GTGACCGCCACTATTACTCGTGTAGCTAAACTAAGATCTTCCTCCTTATTGTAT 3'

Component 2 was isolated from a mpl1/bGH/NdeI plasmid as a NdeI to SstII ds DNA fragment containing the 5' terminal end of the bGH gene. To construct the mpl1/bGH/NdeI plasmid, a site specific mutagenesis was carried out on a mpl1/bGH plasmid to create an NdeI site (CATATG) where the ATG in the NdeI site would be the methionine amino acid #1

of the bGH gene.

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Component 3 was isolated from a pCFM414bGH21K plasmid as a SstII to BamHI ds DNA fragment containing the 3' end of the bGH21K gene.

- Component 4 was a pCFM736ns plasmid cut with AatII and BamHI. The pCFM736ns plasmid is a derivative of the pCFM736 plasmid (described below) prepared by inserting the following sequence at the unique BamHI site:
- 10 5.1 GATCCGCGGATAAATAAGTAAC
 - GCGCCTATTTATTCATTGCTAG

The plasmid pCFM736 is prepared as a derivative of pCFM536 (ATCC# 39934) constructed to incorporate a Kanamycin resistance marker, and a synthetic Pl promoter. The B-15 lactamase gene is first deleted by digestion of pCFM536 with SstI and XbaI. This serves to delete not only the marker gene but also the entire "par" or stability sequence, the Pl promoter, and part of the cluster of restriction sites. The Kanamycin gene sequence may be 20 obtained as a Smal to HindIII fragment from the Tn5 plasmid of Beck et al., Gene 19, pp. 327-336 (1982) or Auerswald et al., Cold Spring Harbor Symp. Quant. Biol., 45, pp. 107-113 (1981). To prepare the fragment for insertion into the new vector, a SstI linker is added to 25 the Smal site and an Ndel linker added to the Hindlil site. The "par" locus sequence may be obtained as a HincII to AvaI digestion fragment of PSC101 (ATCC#37032). To prepare the "par" fragment for insertion 30 into the new vector, the HincII is first treated with a Sall linker and then an AatII linker. The Aval site is treated with a BamHI linker and then an NdeI linker. DNA sequence containing a synthetic Pl promoter obtained by chemical synthesis of a ds DNA oligonucleotide with sticky ends for insertion between an AatII restriction

site and an XbaI restriction site was added as follows:

- 5' CAGATCCATAAATTATCTCTGGCGGTGTTGACATAAATAC-
- 3' TGCAGTCTAGGTATTTAATAGAGACCGCCACAACTGTATTTATG-

-CACTGGCGGTGATAATGAGGACATCGATT 3

After ligation the plasmid construction (now called pCFM756nsbGH21K) was transformed into E. coli cells of strain FM6 (source/deposit). FM6 is a derivative of AM7 (#CG608159) that has been rendered phage resistant to several unknown bacteriophages and contains the gene encoding tetracycline resistance and the lambda bacteriophage repressor genes, CI857 and cro, integrated into the chromosome.

The bGH_{1-32} , 40-191 analog was isolated from a strain of <u>Escherichia coli</u>, FM6, carrying a <u>ts</u> runaway plasmid into which the appropriate gene sequence, along with a trp promoter system, had been inserted. Biologically active bGH_{1-32} , 40-191 analog was recovered after breakage of harvested cells with a Manton-Gaulin The growth hormone was present, in insoluble form, press. in a pellet fraction obtained by centrifugation of the cell lysate. The broken cell pellet fraction was extracted using deoxycholate, EDTA and lysozyme. bGH₁₋₃₂, 40-191 analog in the extracted pellet was solubilized using 6M guanidine-HCl in Tris buffer at pH 8.5. 25 was further purified by gel filtration using a Sephacryl S-200 column equilbrated in 6M guanidine-HCl, 50 mM Tris-The bGH_{1-32} , 40-191 analog eluting in an included peak from the column was dialyzed against a buffer of 0.2 percent (w/v) lactose, 0.2 percent (w/v)30 mannitol, 0.25 percent (w/v) sodium bicarbonate, pH 8.5. Precipitated material that appeared during the dialysis was removed by centrifugation and the preparation was concentrated by ultrafiltration and lyophilized.

The resulting bGH_{1-32} , 40-191 preparation was greater than 90% pure, as judged by densitometric scanning

of sodium dodecyl sulfate (SDS) polyacrylamide gels stained with Coomassie blue R250. Similar to natural growth hormones, bGH_{1-32} , 40-191 analog was either monomeric or dimeric in structure as determined by gel filtration carried out in the lactose-mannitol-sodium 5 bicarbonate buffer. Based upon the results of gel filtration and SDS polyacrylamide gel electrophoresis (PAGE) under non-reducing conditions, the bGH_{1-32} , 40-191 analog was essentially devoid of high molecular weight aggregated forms (i.e. these forms represented less than 2% of the 10 The bGH_{1-32} , 40-191 analog elutes somewhat earlier than nbGH from reversed phase HPLC in migration on isoelectric focusing gels, and in levels of free thiol detected by the method of Ellman, Arch. Biochem. & Biophys., 82, 70-77 (1959). Free thiol levels were less than 0.1 mole per mole of hormone monomer, as is expected for a hormone with a native configuration, since all known natural growth hormones have two intra-chain disulfide bonds and no free cysteine residues. The amino acid sequence of $rbGH_{1-191}$, (22K rbGH) is given in Table 4. 20

25

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TAC

AAG GAC CTG CAT AAG ACG GAG ACG lys asp leu his lys thr glu thr

191 TTC phe

180 AAG TGC CGC CGC TTC GGG GAG GCC AGC TGC GCC lys cys arg arg phe gly glu ala ser cys ala

AGG GIC AIG A arg val met l

EGH

CTC AAG AAC TAC GG1 CTG CTC TCC TGC TTC CGG leu lys asn tyr gly leu leu ser cys phe arg

CTG Jeu

GAC GAC GCG Gasp as a sap as a sap as a sap a sa

PGH

AGT ser

GGG CAG ATC CIC AAG CAG ACC TAT GAC AAA ITT GAC ACA AAC ATG CGC gly gln fle leu lys gln thr tyr asp lys phe asp thr asn met arg

GCT ala

CCC

ည pro

ACC

130 660 9 ly

GAA GAT (

CTG leu

PGH

ATG ATG met met

1 6CC ala	ele ala	ele OCC	CT1 leu	776 1eu	GAG a lu
-1 66C 9 Jy	GCT a la	50 GT1	CTG leu	100 AGC ser	CGG
GTG	CTG Jeu	CAG g In	GAG g lu		A7G net
GTG val	CAG g 1n	ACC CAG	776 Jeu	ACC thr	CTG leu
CTG CCC TGG ACT CAG GTG GTG	CCC AAC GCT G1G CTC CGG GCT CAG CAC CTG CAT CAG ala asn ala val leu arg ala gin his leu his gln	TAC TCC ATC CAG AAC tyr ser ile gln asn	70 AAG AAT GAG GCC CAG CAG AAA TCA GAC TTG GAG lys asn glu ala gln gln lys ser asp leu glu	TIC CTC AGC AGA GTC TTC ACC phe leu ser arg val phe thr	GCC CTG ATG ala leu met
ACT	CTG leu	CAG g ln	TCA ser	GTC val	AAG CIG AAG GAC CIG GAG GAA GGC AIC CIG lys leu lys asp leu glu glu gly ile leu
166 trp	20 CAC his	ATC ile	AAA Lys	AGA	120 ATC i le
ord pro	CAG g l n	TCC ser	CAG 91n	AGC	660 9 Jy
CTG	GCT	TAC	CAG 9 l n	CTC	GAA g lu
-10 : CTC TGC : leu cys	ccc arg	AGA arg	GCC	TTC phe	GAG g lu
-10 CTC Jeu	CTC	CAG g I n	GAG g lu	CAG g In	CTG leu
CTG Jeu	616 val	40 s GGA CAG AGA s gly gln arg	AAT	90 CTG CAG leu gln	GAC
6CC a la	GCT	GAG g lu	AAG 1 y s	cee ccc gly pro	AAG 1ys
TTC	AAC	SCG pro	66C g l y	666 g l y	CIG
GCT ala	GCC ala	ATC 11e	ACG	CTC	AAG
CTC CTG GCT TTC GCC CTG leu leu ala phe ala leu	10 10 10 10 10 10 10 10 10 10 10 10 10 1	GAG CGC ACC TAC ATC CCG GAG glu arg thr tyr ile pro glu	CT GAA ACC ATC CCG GCC CCC ser glu thr ile pro ala pro	TGG trp	110 TAT GAG Lyr glu
CTC leu	10 CTG 1eu	ACC	60 6CC a la	TCG	110 1AT tyr
TCC CTG ser leu	66C	CGC	CCG	CAG g In	GTC val
TCC	CCA GCC ATG TCC TTG TCC pro ala met ser leu ser	GAG g lu	ATC 11e	ATC i 1e	CGT
ACC	11G Jeu	111 phe	ACC	CTC	GAC
-20 CGG arg	TCC	GAG g lu	GAA g lu	CTC e lu	TCG
)))	ATG	30 IIC AAA GAG III G phe lys glu phe g	TCT ser	80 CTG leu	ACC thr
66C 9 1 y	6CC a 1a	TTC phe	TTC phe	TCA	66C
ACC GCA GGC CCC CGG ACC ala ala gly pro arg thr	CCA	ACC thr	16C cys	ATC ile	GTG 111 GGC ACC TCG GAC CGT GTC val phe gly thr ser asp arg val
ACC	TTC phe	GAC	TTC TGC TTC 1 phe cys phe s	CGC ATC ICA CIG CIC CIC ATC CAG ICG IGG arg ile ser leu elu leu ile gln ser trp	616 val
	-				
HDd	PCH	1199	PCII	DGII	rgii

Example 3

The following analogs may be constructed using the above procedure but substituting different phosphorylated synthetic linkers:

bGH₁₋₃₅, 39-191

5'GGACACTTTCAAAGAATTTGAACGTACCGAAGGTC3'
linker: 3'CGCCTGTGAAAGTTTCTTAAACTTGCATGGCTTCCAG5'

10 <u>bGH</u>1-37, 39-191

5'GGACACTTTCAAAGAATTTGAACGTACCTACATCGAAGGTC3'linker:3'CGCCTGTGAAAGTTTCTTAAACTTGCATGGATGTAGCTTCCAG5'

bGH₁₋₃₂, 35-38, 40-191

5'GGACACTTTCAAAGAATTTACCTACATCCCAGGTC3'
linker: 3'CGCCTGTGAAAGTTTCTTAAATGGATGTAGGGTCCAG5'

bGH₁₋₃₃, 35-191

5'GGACACTTTCAAAGAATTTGAAACGTACATCCCAGAAGGTC3'linker:3'CGCCTGTGAAAGTTTCTTAAACTTTGCATGTAGGGTCTTCCAG5'

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Example 4

The bGH₁-32, 40-191 analog was evaluated in a radioimmunoassay for ruminant growth hormone according to the procedure of Hart, et al., <u>Horm. Metab. Res.</u>, <u>7</u>, 35-40, (1975) with modifications described by Tindal, et al., <u>Horm. Metab. Res.</u>, <u>14</u>, 425-429, (1982).

Non-parallel cross-reactions and incomplete competition were noted for recombinant bGH₁-32, 40-191 analog in the radioimmunoassay for bovine growth hormone as indicated by the character, i.e., differences in slope and zero percent binding of the lines in Fig. 3.

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The data shown is Figure 3 can be interpreted as follows: 1) 21KbGH shares some common antigenic determinants with native bGH; 2) both molecules share related antigenic sites (subtle structural differences yielding different affinities); and 3) some structural components of native bGH are not present on 21KbGH.

Example 5

Growth promoting activity of the bGH analog preparations of the present invention was measured by the dwarf mouse assay [Wallis et al., J. Endocrinol., 56, 235-243 (1973)]. Recombinant bGH₁₋₁₉₁ is growth promoting and had an activity of 1.4U/mg in this assay [see Hart, et al., Biochem. J., 224, 93-100 (1984).

The results for dwarf mouse assays of the bGH₁₋₃₂, 40-191 analog and of naturally occurring bGH control were as follows:

20	TABLE 5	
Control	Treatment (2 g/d)	Wt. Gain Over _26 Days (g)
Standard bovine growth hormone (NIH-GH-B15; U/mg)	10	1.9
	40	2.9
	160	3.9
30 bGH ₁ -32, 40-191	20	3.4
	80	4.8

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Example 6

Recombinant bovine growth hormone preparations were compared in a hypophysectomized rat bioassay for weight gain.

The animals used in the bioassay were female Sprague-Dawley rats (Charles River, Portage, WA) weighing 100-110 grams at hypophysectomy. The rats were housed at 4-5 per hanging wire cage. The animals were not provided with any supplements from arrival to the beginning of study. Baseline body weights were recroded over a 7-11 day period; then rats were grouped randomly (9-10/group). One subcutaneous injection of 0.1 ml/rat was administered daily for 10 consecutive days.

The day after the last injection, the rats are weighted a final time and the average weight calculated for each dose group. The average weight gain for the buffer control group is subtracted from each treatment group. The results of the first experiment (10 animals/group) are depicted.

animals/group) are depicted in Table 6. This experiment included two independent samples of rbGH22K (Samples A, B) and one sample of rbGH21K (21K Sample C). The work was repeated in a second experimental protocol (9 rats/group) in which two samples of rbGH21K (21K Sample

C, 21K Sample D), one sample of rbGH Sample A and a pituitary bGH preparation were compared (Table 6). In both experimental protocols, the recombinant GH preparations were tested at three doses (30, 100, 300 µ g/Kg).

In the second experiment the potencies of the various GH preparations were calculated using bGH 22K Sample A as the "standard" with a relative potency of lU/mg. The individual body weight changes for each rat were entered into this regression equation [dose relationship between log (dose) and weight gain] and averaged at each dose per lot. The curves for rbGH 21K sample D were not parallel with that cf 22K Sample A; so

while these were clearly more potent than 22K Sample A, there was a lot of variance across the three doses tested. The higher doses of 22K Sample C and 22K Sample D produced significantly more growth than 21K Sample A; so the estimated "equivalents" arose by extrapolating 5 far beyond the end of the 21K Sample A curve to 160-200 µg/day doses at which point the curve may not be linear with the lower doses. The dose of pituitary GH tested falls within the range of the 21K Sample A curve. The unit equivalents to rbGH 21K Sample A are 10 presented in Table 5 for the second experiment. data demonstrate that rbGH21K is 2-4 times more potent than "unmodified" rbGH22K or pituitary bGH in a hypophysectomized rat weight gain model.

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Example 7

Injection of bGH₁₋₃₂, 40-191 analog into juvenile coho salmon (<u>Oncorhynchus kisutch</u>) results in significant dose dependent increases in growth rate. Gill et al., <u>Bio/Technology</u>, <u>3</u>, 643-646 (1985). The following experiment was performed to compare the bGH₁₋₃₂, 40-191 analog with bGH₁₋₁₉₁.

Small Coho salmon (about 3g each), obtained
from the Capilano Salmon Hatchery, British Columbia,
Canada were randomly distributed, in groups of 120, 60
per 200 litre fiberglass tank. The fibreglass tanks
were supplied with aerated, running well water. The
salmon were maintained indoors under a simulated natural
photoperiod. Water temperature was 10-11°C. during the
experiment.

- 23 -

TABLE 6
HYPOX RAT (WT. GAIN)

Treatment Groups	Dose (**G/Rat/Day	Wt. Gain Exp #1 (G)	Wt. Gain Exp #2 (G)
Control		2.2	3.8+/-1.0
Pituitary bGH	10	NT ¹	10.5+/-1.3
rbGH 21K (Sample B)	3 10 30	6.5 9.8 15.1	NT NT NT
rbGH 21K (Sample A)	3 10 30	7.4 11.1 17.3	4.7+/-0.6 9.1+/-1.6 14.6+/-1.2
bGH ₁ -32, 40-191 rbGH 21K (Sample C)	3 10 30	12.3 19.1 25.1	9.2+/-0.8 16.0+/-1.2 22.4+/-1.8
rbGH 21K (Sample D)	3 10 30	NT NT NT	7.4+/-1.1 13.5+/-0.8 21.8+/-1.2

TABLE 7

Growth Hormone

Unit Equivalents to Lot r-bGH 21K (Sample A)

Sample	U/mg	Doses
rbGH 21K (Sample A)	1.03 ± 0.02	3
rbGH 21K————————————————————————————————————	-4.62 ± 0.99	3
rbGH 21K (Sample D)	3.34 ± 1.15	3
Pituitary bGH	1.23	1

25.

Fish were fed a dry diet (West Van 33, moisture content between 8 and 9%) to satiation twice daily. The size of food particles was adjusted to the mean weight of the fish to obtain maximal growth rates.

Fish were acclimated to these conditions for 14 days before beginning hormone administration. Once every two weeks the fish were anaesthetized in 2-phenoxyethanol (1 in 10,000), weighed to the nearest 0.01 g, measured to the nearest 0.1 cm, and injected intraperitoneally with bGH₁-191 or bGH₁-32, 40-191 analog in a buffer of 0.55 percent (w/v) NaCl, 1 percent (w/v) boyine serum albumin such that 50 μ1 contained a dose equivalent to either 0.2 or 2 μg/g body weight. Each week, the dosage of hormone was recalculated to allow for growth.

Members of a first control group were injected with the buffer while members of a second control group were not injected. Results are shown as mean values. Results were analyzed by unbalanced one-way Analysis of Variance (BMDP statistical package), followed by Bonferroni's multiple range test to determine levels of significance between treatments.

As shown in Figs. 1 and 2, fish treated with a bGH_{1-32} , 40-191 analog exhibited a growth advantage as compared to the fish treated with bGH_{1-191} treated fish. This difference is statistically valid P<.0001.

Example 8

Six ewes were treated in pairs, with each of three preparations [nbGH, rbGH₁₋₁₉₁ and rbGH₁₋₃₂, 40-191 analog] being used in a different pair in each treatment period. Each treatment period consisted of a single daily subcutaneous injection of test material (0.2 mg/kg liveweight per day; 1 mg/ml lactose, mannitol, bicarbonate buffer, pH 8.5-9.0) on each of 8 days separated

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by 10-day periods when ewes received similar daily injections of buffer only.

Treatments began between days 32-40 of lactation when the yields of all ewes were beginning to decline, and the yields continued to decline during each successive control period. Ewes were fed a restricted amount of concentrate and chopped hay twice each day so that food intake remained constant throughout the experiment. Only one ewe (No. 553) failed to consume its concentrate allowance on all occasions.

The response in daily milk yield in six Dorset ewes following daily injections of various preparations of bovine growth hormone for 8-day treatment periods is presented in Table 9.

In Table 9, the response is the mean milk yield in the last four days of bGH injection minus the mean yield in the four days immediately preceding the commencement of treatment as expressed in terms of weight (g) of additional milk, or in terms of a percentage increase.

In general, the yield responses were higher than anticipated, based on the results of previous work and on preliminary dose response investigations in two spare ewes at the beginning of lactation. A relatively high dose (0.2 mg/kg liveweight) was chosen and in most cases significant increases in yield were achieved. Statistical analysis is difficult because: (i) as milk yield declines during lactation, the response is being measured relative to a changing control baseline; and (ii) it is suspected that the responsiveness of the animal to exogenous growth hormone increases as lactation advances. It is also obvious that in some cases eight days of injections was not sufficient to reach a plateau in milk yield and, where a plateau was established, there is no way of knowing whether the yields

TABLE 9

			; ;	70 1	TCT_04 17C_T
Yield	Increase	Xield	000001001	(C)	, ()
(6)	(8)	(6)	(%)	(6)	(%)
7.05	40	560	26	089	27
155	6	400	22	290	42
460	34	400	27	400	23
110	''	260	38	355	20
760	7	805	48	945	5.4
255	15	415	21	450	26
2445		3140		3420	

might have increased further had treatment been continued. A preliminary summary, based upon a simple comparison between mean 4-day yield before and at the end of each treatment period, indicates a marginal advantage in response to ${\rm rbGH_{1-32}}$, ${\rm 40-191}$ and ${\rm rbGH_{1-191}}$ over the pituitary bGH preparation used, due mainly to a greater consistency of response between the individual animals when given the recombinant material (see Table 5).

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WHAT IS CLAIMED IS:

1. A bovine growth hormone analog comprising the amino acid sequence

5 $Z-bGH_{1-32}-(X)_n-bGH_{40-191}$

wherein n is 0 or 1;

Z is hydrogen or methionine; and

X is a peptide of an amino acid residue comprising

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-GLU-ARG-THR-TYR-ILE-PRO-GLU-

wherein one or more amino acids are deleted; and allelic versions thereof.

- 2. A bovine growth hormone analog according to Claim 1 wherein n is 0.
 - 3. A bovine growth hormone analog according to Claim 1 wherein n is 1 and X is
- 20 -GLU-ARG-THR-GLU-;
 - -THR-TYR-ILE-PRO-;
 - -GLU-ARG-THR-TYR-ILE-GLU-;
 - -GLU-THR-TYR-ILE-PRO-GLU-.
- 4. A DNA sequence comprising a sequence encoding a bovine growth hormone represented by the formula

 $Z-bGH_{1-32} - (X)_{\overline{n}} bGH_{40-191}$ wherein n is 0 or 1;

wherein n is 0 or 1;

Z is hydrogen or methionime; and

X is a peptide of an amine acid residue

comprising

-GLU-ARG-THR-TYR-ILE-PRO-GLU-

wherein one or more amino acids are deleted; and allelic versions thereof.

- 5. An expression vehicle capable, in a transfected all culture of expressing a DNA sequence according to Claim 4.
- 6. A cell culture transfected with an expression vehicle according to Claim 5.
 - 7. A microorganism according to Claim 6 obtained by transfecting an E. coli strain.

8. A composition comprising a bovine growth hormone analog represented by the amino acid sequence $z-bGH_{1-32}$ -(X) \bar{n} bGH_{40-191}

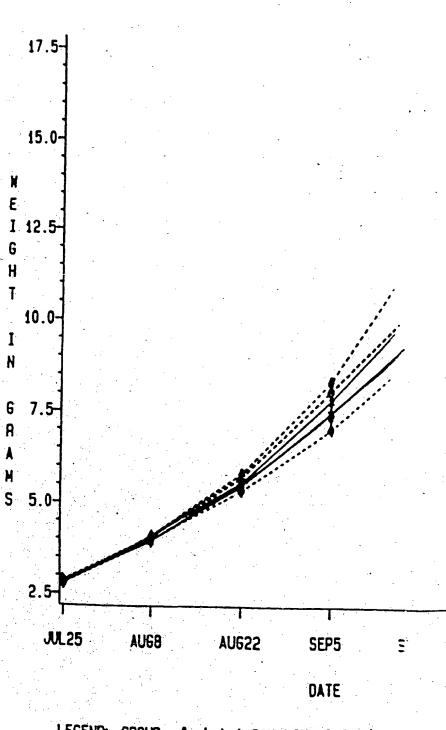
wherein n is 0 or 1;

Z is hydrogen or methionine; and X is a peptide of an amino acid residue comprising

-GLU-ARG-THR-TYR-ILE-PRO-GLU-

- wherein one or more of the amino acids are
 deleted; and allelic versions thereof and essentially free
 of other proteins of bovine origin.
- A method for promoting growth in an animal comprising administering to an animal an effective dose of a bovine growth hormone analog of Claim 1.
 - 10. A method of promoting milk production in an animal comprising administering to the animal an effective dose of a bovine growth hormone analog of Claim 1.

COHO SALMON GROWTH ACCE_ WITH AMGEN PRODUC



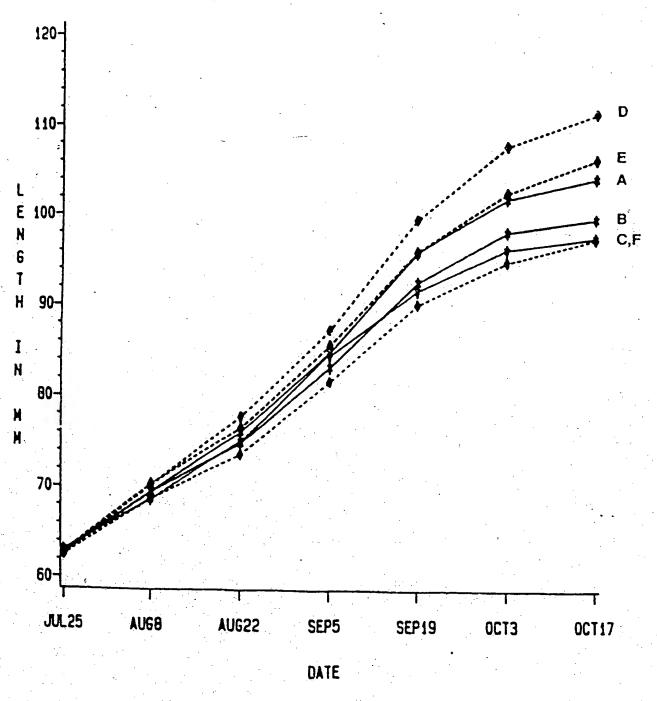
LEGEND: GROUP A +++ 21K bGH 0.2ug/g

B +++ 22K rbGH 0.2ug/g

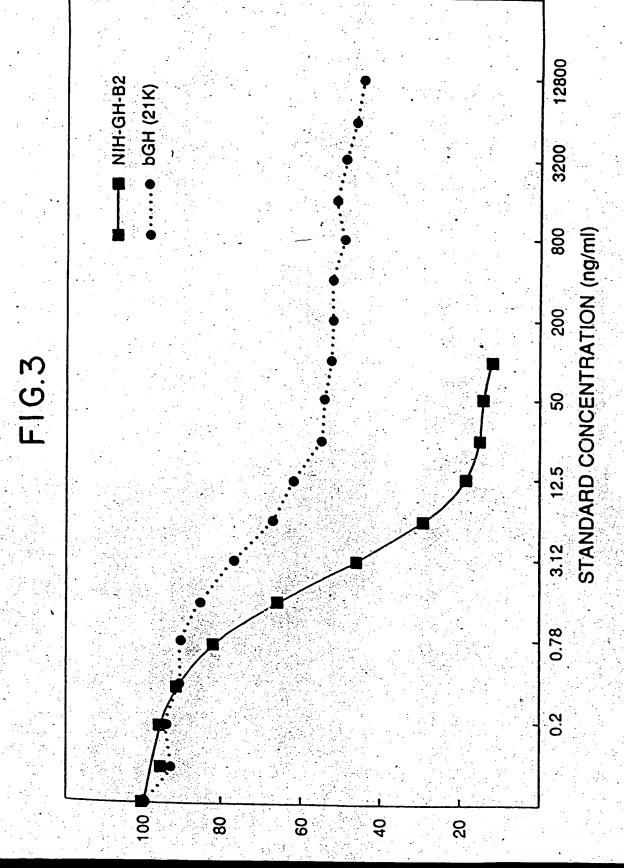
C +++ CONTROL

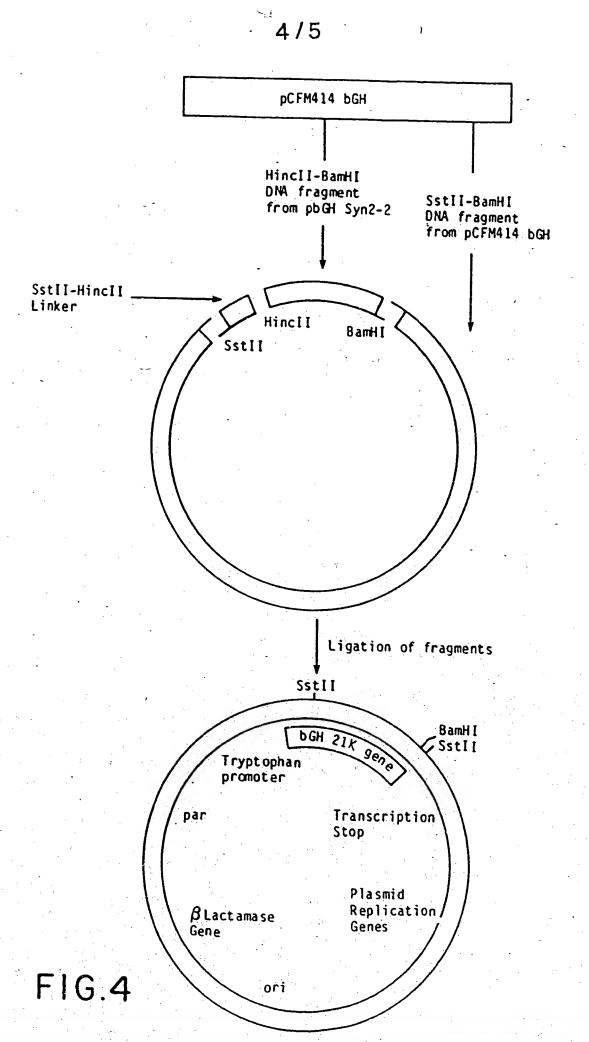
FIG I

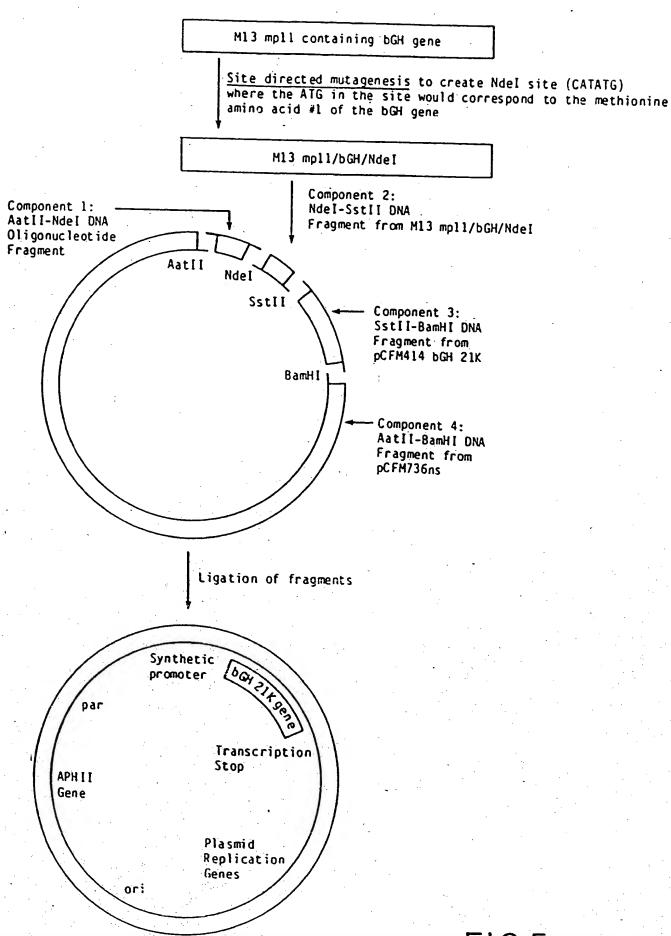
COHO SALMON GROWTH ACCELERATION WITH AMGEN PRODUCTS



LEGEND: GROUP A + + + 21K b6H 0.2ug/g D + + + + 21K b6H 2.0ug/g B + + + + 22K rb6H 0.2ug/g E + + + + + 22K rb6H 2.0ug/g C + + + + CONTROL F + + + + + SALINE CONTROL







pcFM756ns bGH 21K

FIG.5

INTERNATIONAL SEARCH REPORT International Application No.PCT/US88/00691 I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) According to International Patent Classification (IPC) or to both National Classification and IPC IPC(4): C12N 15/00, C12N 1/00; C07H 15/12; C07K 13/00 II. FIELDS SEARCHED Minimum Documentation Searched ? Classification System Classification Symbols 435/172.3, 320; 536/27; 530/399; 514/12; 935/13 U.S. Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched * COMPUTER SEARCH, CAS, BIOSIS, APS: BOVINE GROWTH HORMONE, DELETIONS AND ANALOGS III. DOCUMENTS CONSIDERED TO BE RELEVANT 9 Category 4 Citation of Document, 11 with indication, where appropriate, of the relevant passages 12 Relevant to Claim No. 13 Y EP, A, 0103395 (BUELL), 1-10 Published 21 March 1984. See entire document Y US, A, 4,446,235 (SEEBURG) 1-10 Published 01 May 1984. See particularly Columns 5, 6, 9 and 10 and figures 2a, 2b and 3. Y US, A,4,518,584 (MARK ET AL), 1-10 Published 21 May 1985. See especially Columns 1 and 2. Biochemical and Biophysical Research Y 1-10 Communications, Vol. 92, issued 29 January 1980, (New York, USA),

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•	Special	categories	of cited	documents.	10

[&]quot;A" document defining the general state of the art which is not considered to be of particular relevance

(LEWIS ET AL), "The 20,000-Dalton

Variant of Human Growth Hormone; Location of The Amino Acid Deletions", pages 511-516

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the act.
- "4" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search

Date of Mailing of this International Search Report

2 4 AUG 1988

[&]quot;E" earlier document but published on or after the international filing date

[&]quot;L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

[&]quot;O" document referring to an oral disclosure, use, exhibition or other means

[&]quot;P" document published prior to the international filing date but later than the priority date claimed

III. DOCUM	ENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEE	רו:
ategory *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
Y	DNA, Vol. 2, issued 1983, (New York, New York U.S.A) (SEEBURG ET AL.), "Efficient Bacterial Expression of Bovine and Procine Growth	1-10
Y	Hormones", pages 37-45. DNA, Vol. 4, issued 1985	1-10
-	(New York, New York U.S.A.), (GEORGE ET AL.), "High-Level Expression in Escherichia coli of Biologically Active Bovine Growth Hormone", pages 273-281.	
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